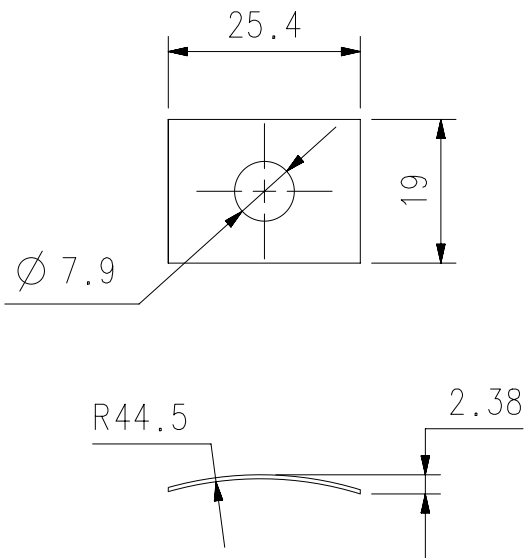
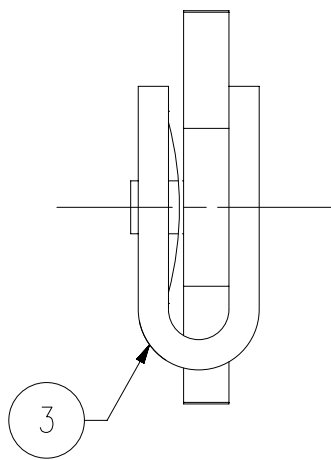
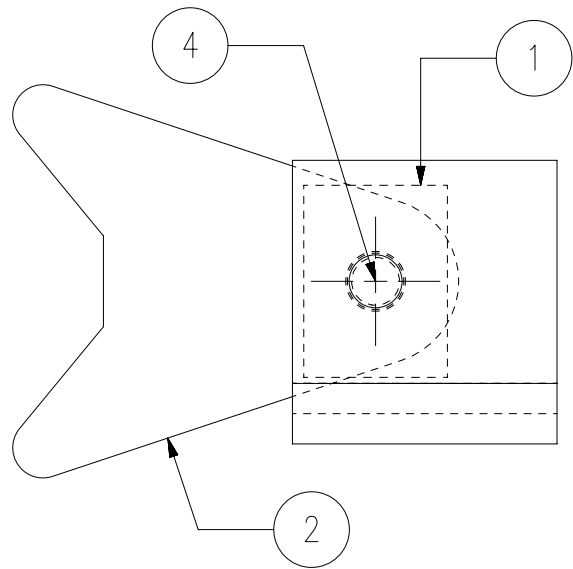


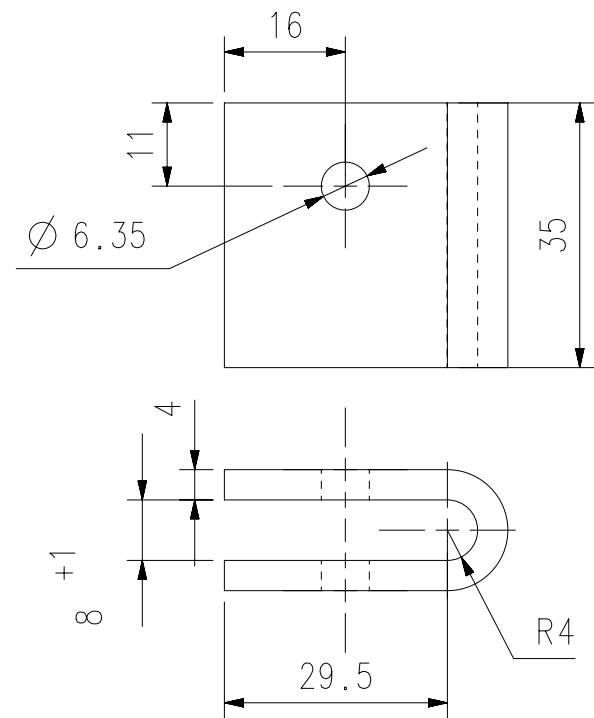
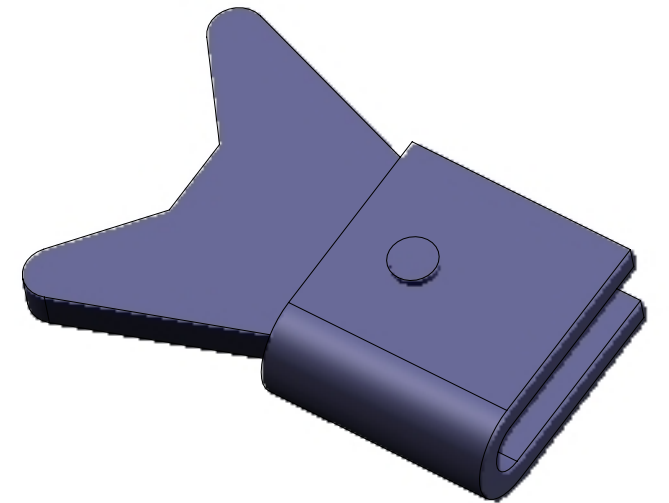
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PART 1

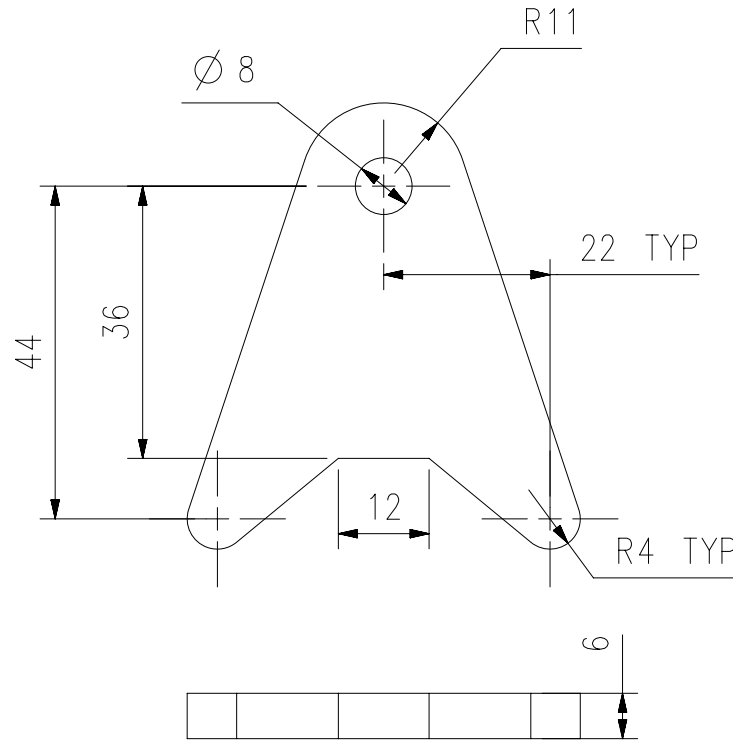
GROOVED PIN
ISO 8740 - 7 X 21

PART 4



DEVELOPED LENGTH = 75.7mm

PART 3



PART 2

- NOTES:
1. WELD SIZE TO BE 3MM UNLESS OTHERWISE SPECIFIED.
 2. REMOVE SHARP EDGES.
 3. FOR WELDING PROCEDURE REFER PS 608.
 4. FOR PRIMING REFER PS 529 PROCEDURE 1
 5. DO NOT PRIME MATING FACES OF PARTS 1,2 AND 3 (FREE MOVEMENT OF PART 2 TO BE ENSURED)

S. NO.	PART NUMBER	DESCRIPTION	QTY	MATERIAL	WEIGHT (Kg)
1	008032995U01	WASHER THRUST	1	FE 410 W AS PER IS 2062	0.08
2	008032992U01	LOCK BRAKE PEDAL	1	FE 410 W AS PER IS 2062	0.08
3	008032991U01	BRACKET BRAKE PEDAL LOCK	1	FE 410 W AS PER IS 2062	0.005
4	008032993U01	PIN LOCK BRAKE PEDAL	1	FE 410 W AS PER IS 2062	0.002

REF PART NO: 007537379C11

UNSPECIFIED TOLERANCES FOR PART		SURFACE FINISH SYMBOLS:ISO-1302		WELDING SYMBOLS:IS813		REMOVE ALL SHARP CORNERS & BURRS		NAME		DATE		PROJECT CODE:	
FORMING TO FORMING	UPTO 500 ±0.5 ABOVE 500 ±0.8	DO NOT SCALE	ALL DIMENSIONS ARE IN mm										
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5			<SC> COUNT : 0				DSNR	AR	30-05-2023		ER NUMBER: ER23C0000228	
FORM TO PIERCE	±0.5			<CC> COUNT: 0				CHKR	NVC	30-05-2023		DESCRIPTION :	
HOLE SIZES	+0.2/-0			WEIGHT(kg) : 0.1702				APPR	DS	30-05-2023		BRAKE PEDAL LOCK ASSY	
SLOT SIZES	±0.8			S/F AREA(cm²):								PART NUMBER :	
FLANGE WIDTH	+1.0/-0.7			MATERIAL:								008032990U91	
JOGGLE DEPTH	+0.3/0			REFER BOM								CL:	
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY												NA	
GENERAL TOLERANCES	UP TO 300 ±0.8 ABOVE 300 ±1.0											DWG.SIZE : A3	
ANGULAR TOLERANCE	±1°											SCALE : 1:1	
												SHEET: 1 OF 1	

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING